

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
Email: info@tulmar.com

Release Note No.

R92-30213

Ship Date

26-Sep-08

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.

21962

Order Date

16-Sep-08

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00007171

Ship Via

Pick-Up

Packing Slip No.

30213

Item No.

Qty

UOM

Qty Shipped/Returned


Qty Backordered

Description

Lot No: BATCH0000000003 Qty: 12

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

09/26/2008

Date



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems
Fax: 613-632-2030
Attention: Sandra Nadeau
Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

TORONTO
6800 Kenway Drive
Mississauga ON L6T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J6
Canada

11155 / 11

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1270 Aberdeen Street
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Ship To:

Dart Aerospace

1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	
21962	16-Sep-08	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
PO00007171	Pick-Up	30213		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
8421-107	20	EA	20	
Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR Comments: Lot No: BATCH00000000004 Qty: 20				
8421-109	9	EA	9	
Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A Comments: Lot No: BATCH00000000004 Qty: 9				
8421-104	20	EA	20	
Dart Blade Fold Kit - Pad #5/ Drawing No: (Ref B67-43001-173 Rev B1) DWG Rev: A Comments: Lot No: BATCH00000000006 Qty: 20				
8421-103	20	EA	20	
Dart Blade Fold Kit - Pad #4/ Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A Comments: Lot No: BATCH00000000004 Qty: 20				
8421-108	12	EA	12	
Dart Blade Fold Kit - Pad #9/ Drawing No: (Ref B67-43001-267 Rev B1) DWG Rev: NR Comments:				

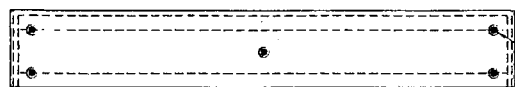
PB 6743001-308

X	First Article	Prototype
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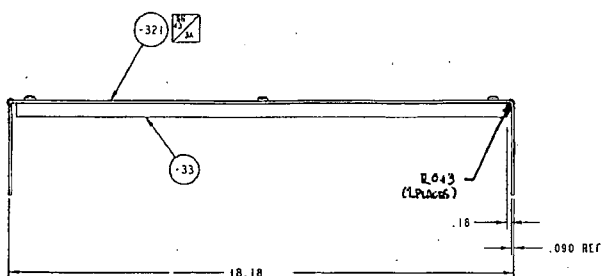
Measured by: B	Audited by: C	Prototype Approval: A
Date: 8-9-7	Date: 02/02/02	Date: A

Rev	Date	Change	Revised by	Approved
A		New Issue	P/O B67-43001-33 KJ/JLM	

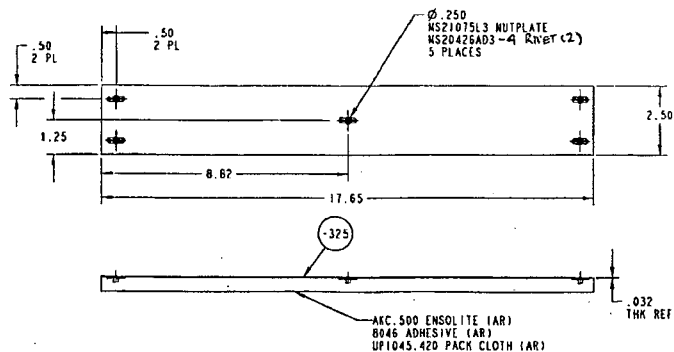
RELEASED
01-20



Ø 1.93 THRU
MATCH DRILL WITH
EXISTING NUTPLATE
LOC'S OF -33
MS27039-1-09 SCREW
NAS1149F0316P WASHER
5 PLACES

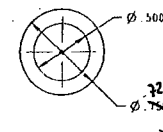
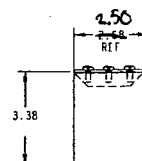


① -31 UPPER RESTRAINT WFLDMENT
SCALE 0.500

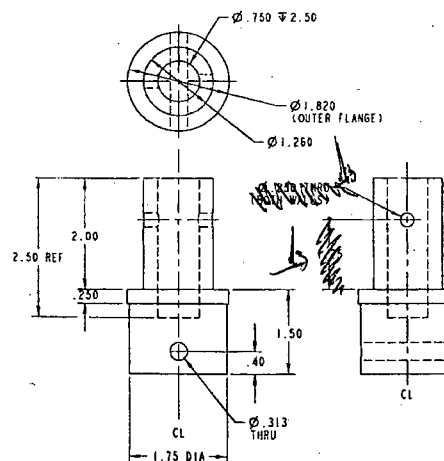


① -33 UPPER PAD ASSY
SCALE 0.500

MATL FOR -325: .032 THK 2024-T3 AL.
DD-A-250/4



④ -299 BUSHING
SCALE 2.000
MAT: 304 CRES, COND A



① -305 BEARING
SCALE 1.000

MAT: 2024-T3 AL.
DD-A-200/3

PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75052
STATE CODE INVENT NO. DOW AC
DIOSUV8 B67-43001
SCALE: 1:1
DATE: 11/1/84

ORIGINAL

WORK ORDER
10-41502
SUBJECT TO AMENDMENT
WITHOUT NOTICE
UNCOPIED COPY
ENGINEERING
RETURN TO
SHIP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:04 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER PAD ASSY

Job Number: 41505

Part Number: PB674300133

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/15 (20)

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

C 20/08/16 (20)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

P 28/8/22 (20)

16.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 20/09/30 (20)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 510

8/9/30

(20)

SP

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/02

Job Completion



MF 08-1001

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:04 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER PAD ASSY

Job Number: 41505

Part Number: PB674300133

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/08 (20)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

08-09-08 (20)

8.0

POWDER COATING

POWDER COATING



M10 2316



(20X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

8:50

OVEN TEMPERATURE:

325 OF

FINISH TIME:

9:20

M-1 08/09/13

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8/9/15 20

10.0

MS20426AD34

RIVET



Comment: Qty.: 10.0000 Each(s)/Unit Total : 200.0000 Each(s)

RIVET

batch:

M10 5978

10

11.0

MS21075L3

Nutplate



Comment: Qty.: 5.0000 Each(s)/Unit Total : 100.0000 Each(s)

Nutplate

batch:

M10 9068

10 8/9/15 (20)

12.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg B67-43001

8/08/15 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-33 PAR #: N/A Fault Category: Prod / Eng. Ass. med & small NCR: Yes No DQA: D Date: 08/10/03
 Resolution: _____ Disposition: _____ QA: N/C Closed: D Date: 08/10/03

NCR: <u>41505</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08/09/08</u>	<u>5</u>	<u>Found at the countersink 1 piece was side was damaged</u>	<u>[Signature]</u> <u>08/09/08</u>	<u>Scrap & destroy</u>	<u>08/09/08</u>	<u>[Signature]</u> <u>08/09/08</u>	<u>[Signature]</u> <u>08/09/08</u>	<u>[Signature]</u> <u>08/09/08</u>

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:04 PM
 *User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : UPPER PAD ASSY
 Job Number : 41505
 Estimate Number : 13416
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB674300133
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B6743001 P.41
 Previous Run : 40294 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 20 Um: Each
 Written By :
 Checked & Approved By : JUL 08.8.20
 Comment : Est Rev:A 08-06-20 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S032 2024-T3 .032 sheet



Comment: Qty.: 0.3217 sf(s)/Unit Total : 6.4344 sf(s)

2024-T3 .032 sheet

batch: 106272 14

1B 8-9-2

108595X

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001-325

Use cutting file -325**

Dwg Rev: B1

Prog Rev: B1

1B 8-9-2

(21)

2-Deburr, if necessary

1B 8-9-2

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



1B 8-9-2

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

502/08/02 (21) counted

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- counter sink rivet holes as per dwg

502/09/08 (20)